



## Flame Retardant ABS POLYLAC® PA-763

Product Description: F.R.High heat,Weather resistant

Properties	ISO Test Method	Test Condition	Unit	PA-763
Melt Flow Index	1133	220°C×10KG	ml/10 min	25
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.19
Tensile Strength	527	50 mm/min, yield	MPa	38
		50 mm/min, break	MPa	29
Tensile Elongation	527	50 mm/min	%	15
Flexural Strength	178	2 mm/min	MPa	58
Flexural Modulus		2 mm/min	GPa	2.0
Izod Impact Strength	180/1A	23°C, Notched	KJ/m <sup>2</sup>	22
		-30°C, Notched	KJ/m <sup>2</sup>	11
Charpy Impact Strength	179	23 °C Notched	KJ/m <sup>2</sup>	23
		-30 °C Notched	KJ/m <sup>2</sup>	12
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	103
		5 Kg,50 °C/hr	°C	96
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	86
		1.8 MPa Annealed	°C	96
Coefficient of Linear Thermal Expansion	11359	-	-	8.5 x 10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm V-0 2.5mm 5VA
Mold Shrinkage	294-4	-	%	0.3~0.6
Symbol	1043	-	-	>ABS-FR(17)<